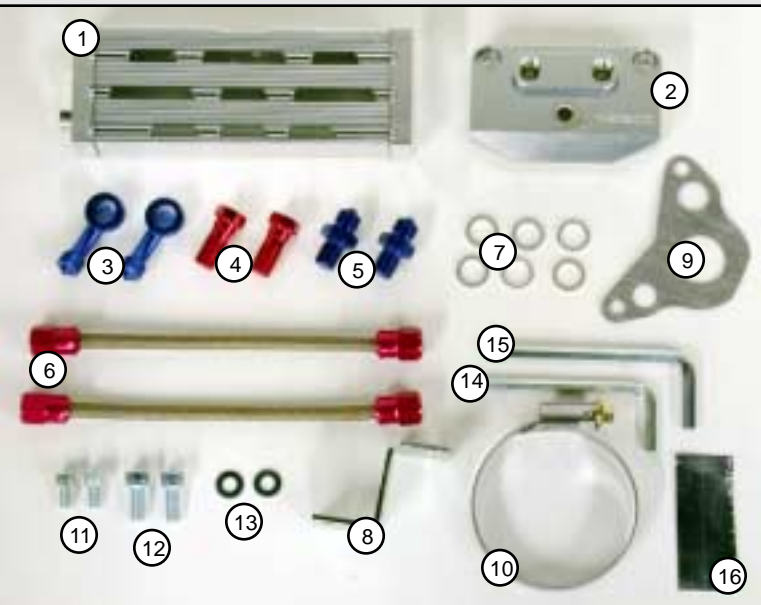




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Mfg: Takegawa **Make:** Honda XR50R
Year: All
Product: Super Oil Pump (for use with stock head)



Parts List

- | | |
|------------------------------------|------------------------------|
| 1) Billet Oil Cooler | 9) Gasket |
| 2) Right Side Cover | 10) Clamp |
| 3) Oil Fittings (hole type, x2) | 11) 5mm x 10mm Bolts (x2) |
| 4) Oil Banjo Bolts (x2) | 12) 6mm x 15mm Bolts (x2) |
| 5) Oil Fitting (threaded type, x2) | 13) 5mm Washers (x2) |
| 6) Stainless Steel Oil Lines (x2) | 14) 4mm Allen Wrench |
| 7) Crush Washers (x6) | 15) 5mm Allen Wrench |
| 8) Mounting Bracket for Oil Cooler | 16) High Temp. Adhesive Wrap |

Care & Cleaning / Warranty

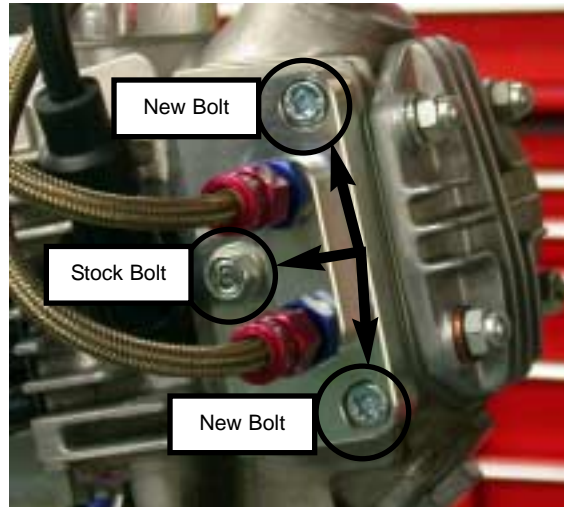
Warranty
Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance accessory be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this accessory, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on the sidestand or ideally a rear service stand during installation. Be sure to save all stock components for possible use later.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation.
2. Remove the right side cover and gasket.
3. Install new gasket (be sure to orient the gasket properly) and right side cover. Install with new 6mm allen bolts, reuse the stock hex head bolt. Torque all three bolts to 9 ft. lbs.



4. Install mounting bracket onto billet oil cooler using the supplied 5mm bolts and washers. Bracket should point backwards. Torque to 4 ft. lbs.



5. Install bracket/oil cooler assembly to frame using the supplied clamp. Be sure oil cooler is level and tighten clamp.
6. Loosely install the banjo bolts and crush washers onto the oil cooler. Use two crush washers per banjo bolt.

7. Install the oil fittings and crush washers into the right side cover. Torque to 10 ft. lbs.
8. Install the oil lines onto the oil fitting/banjo bolts. Torque banjo bolts and collars to 10 ft. lbs.
9. Install high temp. heat tape to spark plug wire where it might contact the oil cooler.
10. Add an additional 1 ounce of motor oil.
11. Before you run the bike, double check your work.

